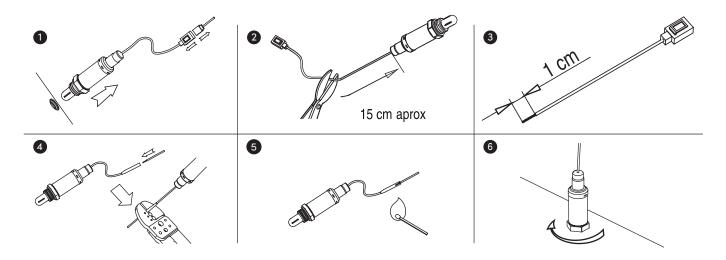
# TECH TIPS OXYGEN SENSORS



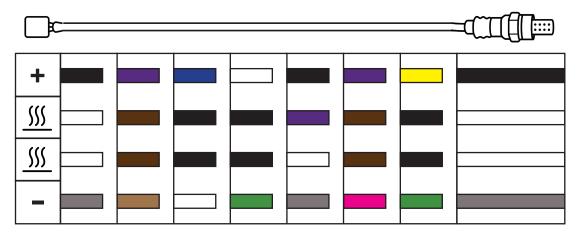
### REFS. 301002, 301003, 301005, 301006 | ASSEMBLY INSTRUCTIONS

#### HOW TO INSTALL AN UNIVERSAL OXYGEN SENSOR?



- **1.** Disconnect the battery, unplug and remove the connector from the oxygen sensor to be replaced.
- 2. Cut the sensor cables to approximately 15 cm.
- **3.** Strip the wires on both sides without damaging the metal.
- **4.** Connect the wires to the new sensor abiding by the correct colours (see table below), then tighten the rings.
- 5. Heat the heat-shrink tubing to secure the connections.
- 6. Install the new sensor, reconnect the cable along its original route and reconnect the battery.

#### WIRE COLOUR MATCHING TABLE:





## **Technical hotline** +33 (0)4 72 88 12 63 hotline.aftermarket@efiautomotive.com